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007459

D5336-043

Job Sheet 187736



Part No: D5336-043

Job Qty: 1 ea

Part Name: Basket Lid Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/13/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEETS 4,6,7,8 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/28/18	12/28/18	0.00	0.00	Start Up Large Fab-6		
100	Large Fab	1 pcs	12/28/18	12/28/18	0.00	6.59	Large Fab 1		
110	QC	1 pcs	12/28/18	12/28/18	0.00	0.00	QC9		
120	QC	1 pcs	12/28/18	12/28/18	0.00	0.00	QC5		
130	Powdercoat	1 pcs	12/28/18	12/28/18	0.00	0.13	Powdercoat4		
140	HandFinish	1 pcs	12/28/18	12/28/18	0.00	0.90	HandFinish3		
150	QC	1 pcs	12/28/18	12/28/18	0.00	0.00	QC3		
160	Packaging	1 pcs	12/28/18	12/28/18	0.00	0.00	Packaging3-2		
170	QC21-SA	1 Ea	12/28/18	12/28/18	0.00	0.00	QC21		

Part Op 100 - 1- Assemble ribs , weld as per dwg D5336 using DT10196 2- Weld hinge (2) and locking brackets as per dwg
Descriptions: D5336 ***inspect before welding mesh*** 3- Cut mesh as per dwg D5334-3 4- Tack weld mesh on basket as per dwg
D5336 ***Make sure to place mesh correctly on lid, check with label plate before tacking mesh***

130 - *** Mask holes and sides of hinge prior to powdercoat*** Start Time: 10:00 Oven Temperature: 320°

Finish Time: 10:30 m/138940

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4016-3	Hinge Half, Lid	2 Ea (2 ea)	90-Start up Operation	5121277
D5332-043	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5064682
D5332-11	Rib	1 Ea (1 ea)	90-Start up Operation	5127454
D5332-15	Rib	1 Ea (1 ea)	90-Start up Operation	5090600
D5332-17	Rib	2 Ea (2 ea)	90-Start up Operation	5140923
D5332-7	Rib	1 Ea (1 ea)	90-Start up Operation	5126450
D5332-9	Rib	1 Ea (1 ea)	90-Start up Operation	5126454
D5333-1	Locking Bracket	1 Ea (1 ea)	90-Start up Operation	0159811
M304EX0.75-16F	Expanded Metal Flat SS	4.8000 sf (4.8 ea)	90-Start up Operation	5109214

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4016-3	2	190	0
	D5332-043	1	2	0
	D5332-11	1	3	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

D5332-15	1	1	0
D5332-17	2	0	0
D5332-7	1	3	0
D5332-9	1	3	0
D5333-1	1	1	0
M304EX0.75-16F	5	1,818	0

Part Specifications

Specifications could not be found.

Plex 12/13/18 8:44 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

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FAULT CATEGORY <table style="width:100%; border: none;"> <tr> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Folio/Program</td> <td>☐ Outside Tolerance</td> </tr> <tr> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Off-set/Set-up</td> <td></td> </tr> </table>						☐ Power Loss/Surge	☐ Positioned Wrong	☐ Folio/Program	☐ Outside Tolerance	☐ Grain Direction	☐ Drawing	☐ Weld	☐ Finish	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Out of Sequence	☐ Misread	☐ Off-set/Set-up	
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Container No: S144430



Part: D5336 - 043

Job No: 187736

Serial No/Batch: S144430

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/14/19